

## **CURB FORMING MACHINE AND RELATED METHODS**

### **Related Application**

This application is based upon prior filed  
copending provisional application Serial No.  
60/226,109 filed August 17, 2000.

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### **Field of the Invention**

The present invention relates to the field of  
curb forming, and more particularly, to machines and  
methods for extruding and forming continuous curbs or  
borders.

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### **Background of the Invention**

Many commercial and residential property owners  
use some type of border or edging to enhance the  
appearance of their landscaping. For example, edging  
is used to separate or provide a transition from a  
15 flowerbed to a grass area. The edging also typically  
provides a root barrier. Conventional edging may  
include the use of wood, plastic, brick, pre-cast  
cement sections, chemicals or shoveling and trimming,  
for example.

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Another type of edging is continuous custom concrete edging. The continuous concrete edging is formed using a portable curb forming and extruding machine such as those manufactured by *The Concrete Edge* of Orlando, Florida. Such machines typically include a reciprocating ram or an auger to force concrete or other building materials through a mold. The machine may also include a hopper for receiving the concrete material, and a motor and gear box for driving the ram or auger.

The continuous concrete edging may be about six inches high by about six inches wide, for example, and may be applied on parking lots, driveways, walkways, paths and around flowerbeds and other planting areas. Furthermore, the continuous concrete edging provides a permanent and durable root barrier that will not rot, separate or lose its luster even when run over by mowers and trimmers. Of course, the continuous concrete edging saves time on weeding and trimming and adds value to the property.

An example of an auger type machine is disclosed in U.S. Patent No. 5,354,189 to McKinnon entitled "Curb Forming and Extruding Apparatus." This curb extrusion device has a segmented vibrating hopper into which building materials are placed to fall onto two tapered counter rotating vibrating augers.

An example of a reciprocating ram type machine is disclosed in U.S. Patent No. 5,527,129 to McKinnon entitled "Elliptical orbit compaction curb forming and extruding apparatus." This extruder has a reciprocating compacting member which on the compaction stroke simultaneously moves forward to compact the concrete and lifts upward slightly, between  $\frac{1}{2}$  and  $\frac{5}{8}$  of an inch, just before the return

stroke to force the compressed concrete against the upper surface of the slip form.

One problem with these machines is referred to as concrete bridging. The concrete material being shoveled into the hopper is usually relatively dry so that it holds the form of the curb after being extruded from the machine. Unfortunately, this sometimes causes it to bridge from side to side in the hopper and not fall through into the chamber where the ram or auger is located to force the material through the mold. Because these machines are self-propelled via the curb being extruded through the mold, when bridging occurs, the machine stops and the operator has to manually break the concrete bridge with a shovel, for example. This results in wasted time and less efficient installation of the curb.

Another problem with a typical linear reciprocating ram type machine is the creation of voids, flat spots or weak areas in the extruded curb. The reciprocating ram moves in a linear motion from the back of the lower part of the hopper towards the mold or slip form. When the ram pulls back from the mold, the end of the exposed packed concrete is smoothed from the face of the ram. During the next cycle, more concrete is packed against the smoothed end of the concrete in the mold. As those skilled in the art are aware, such smoothed sections result in voids, flat spots or weak areas in the extruded curb.

#### Summary of the Invention

In view of the foregoing background, it is therefore an object of the invention to provide a curb forming and extruding machine which forms continuous concrete edging while reducing voids, flat

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spots or weak areas in the extruded curb, and the problems caused by concrete bridging in the hopper.

This and other objects, features and advantages in accordance with the present invention are provided by a curb forming machine including a hopper carried by a frame and including an upper hopper section, for receiving curb forming material, and a lower hopper section. A curb extrusion mold is adjacent the lower hopper section for receiving the curb forming material therefrom to extrude a curb. Furthermore, a plunger and associated drive move the plunger along a path of travel including a forward position to force the curb forming material from the lower hopper section into and through the curb extrusion mold, an upward position so that the plunger extends into the upper hopper section, and a rearward position away from the curb mold and in the lower hopper section.

The path of travel of the plunger to the upward position is preferably greater than the path of travel between the rearward and forward positions. Moreover, the path of travel of the plunger to the upward position is about seven inches, and the path of travel between the rearward and forward positions is about four inches. The drive may include a motor and a gear box having an output shaft connecting the motor to the plunger. The drive may further include an eccentric arm rotatably connecting the plunger to the output shaft, a first shaft mounted to the frame, a second shaft connected to a medial portion of the plunger, and a plurality of rocker arms pivotally connecting the second shaft to the first shaft. A plurality of wheels may be connected to the frame with an associated steering mechanism for steering the curb forming machine.

Objects, features and advantages in accordance with the present invention are provided by a method of forming a curb including providing curb forming material into a hopper having an upper hopper section for receiving the curb forming material, and a lower hopper section, and providing a curb extrusion mold adjacent the lower hopper section for receiving the curb forming material from the lower hopper section and extruding a curb. The method also includes moving a plunger along a path of travel including a forward position to force the curb forming material from the lower hopper section into and through the curb extrusion mold, an upward position so that the plunger extends into the upper hopper section, and a rearward position away from the curb mold and in the lower hopper section.

A curb forming and extruding machine and method are provided to form continuous concrete edging while reducing and/or substantially eliminating voids, flat spots or weak areas in the extruded curb. The machine and method also reduce the problems caused by concrete bridging in the hopper. The motion of the plunger to extend into the upper section of the hopper eliminates concrete bridging and also scores the concrete as it packs it into the mold.

#### **Brief Description of the Drawings**

FIG. 1 is a plan view of a curb forming and extruding machine in accordance with the present invention.

FIG. 2 is a side view of the interior of the chassis schematically illustrating the motion of the plunger of the machine of FIG. 1.

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FIG. 3 is a top view of the interior of the chassis schematically illustrating the plunger and relative connections in the machine of FIG. 1.

FIGs. 4 and 5 are side views schematically illustrating the plunger in different positions along the path of travel.

**Detailed Description of the Preferred Embodiments**

The present invention will now be described more fully hereinafter with reference to the accompanying drawings, in which preferred embodiments of the invention are shown. This invention may, however, be embodied in many different forms and should not be construed as limited to the embodiments set forth herein. Rather, these embodiments are provided so that this disclosure will be thorough and complete, and will fully convey the scope of the invention to those skilled in the art. Like numbers refer to like elements throughout.

Referring to FIGs. 1-3, a curb forming and extruding machine **10** in accordance with the present invention will now be described. The curb forming machine **10** includes a frame or chassis **20** having a hopper **22** with an upper hopper section **24** for receiving curb forming material from an external source, and a lower hopper section **26** for receiving the curb forming material from the upper hopper section. As is known to those skilled in the art, an operator typically shovels small amounts of curb forming material, such as concrete, into the upper hopper section **24**. Then, the concrete is gravity fed to the lower hopper section **26**.

The machine further includes a curb extrusion mold **28** adjacent the lower hopper section **26** for

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receiving the curb forming material from the lower  
hopper section and extruding a curb in a desired  
shape defined by the mold. As is also know to those  
skilled in the art, the mold **28** is removably mounted  
5 to the frame **20** and may be formed in a variety of  
shapes to create corresponding cross-sections of  
extruded curb. Also, a plurality of wheels **32** may be  
connected to the frame **20**, and a steering mechanism  
**34** connected to the wheels for steering the curb  
10 forming machine **10**. Handles **33** and an associated  
mechanism for adjusting the height of the front of  
the machine **10** may also be provided.

A motor **30** is mounted on the frame **20** with a  
gear box **40** connected thereto. The motor **30** drives  
15 the gear box **40** which transfers power via an output  
shaft **42** and eccentric arm **44** to a plunger **46**. The  
plunger **46** includes an extended plunger portion **45**  
and a plunger head **47** for forcing the curb forming  
material from the lower hopper section **26** into and  
20 through the curb mold **28**. A first shaft **50** is fixedly  
mounted to the frame **20**, a second shaft **52** is  
connected to a medial portion of the plunger **46**, and  
a plurality of rocker arms **48** pivotally connect the  
second shaft to the first shaft.

25 While specifically referring to FIGs. 2, 4 and  
5, the path of travel of the plunger **46** will now be  
described in detail. As the gear box **40** rotates  
output shaft **42**, the eccentric arm **44** is rotated  
therearound in a motion indicated by the arrowed-line  
30 **X**. While the end of the plunger **46** rotatably  
connected to the eccentric arm **44** is also rotated  
around the output shaft **42**, the rocker arms **48**,  
connected to the plunger **46** via second shaft **52**,

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pivot in a motion indicated by the arrowed-line **Y** on the axis defined by first shaft **50**. The resulting path of travel of the plunger head **45** is indicated by the arrowed-line **Z** including a forward position (FIG. 4) to force the curb forming material from the lower hopper section **26** into and through the curb extrusion mold **28**, an upward position (FIG. 5) so that the plunger **46** extends into the upper hopper section **24**, and a rearward position away from the curb mold **28** and in the lower hopper section **26** (FIG. 2).

The path of travel of the plunger head **45** to extend into the upper section **24** of the hopper **22** eliminates concrete bridging and also scores the concrete as it packs it into the mold **28**. By scoring the concrete as it is packed into the mold **28**, smoothed sections are eliminated and the continuous concrete edging is formed without voids, flat spots or weak areas. Also, only one machine operator is necessary to install the curb due to the reduction and/or elimination of undesired concrete bridging in the hopper **22**.

The path of travel of the plunger **46** from the forward position (FIG. 4) to the upward position (FIG. 5) to extend into the upper hopper section **24** is preferably greater than the path of travel from the rearward position (FIG. 2) to the forward position (FIG. 4) toward the curb mold in the lower hopper section. For example, movement **B** of the plunger **46** upward to extend into the upper hopper section **24** is preferably about seven inches, and the movement **A** toward the curb mold **28** in the lower hopper section **26** is about four inches.



A method of forming a curb in accordance with the present invention includes forcing the curb forming material from the lower hopper section **26** into and through the curb mold **28** by moving the plunger **46** in a predetermined path of travel. Again, the path **Z** preferably includes movement from a rearward position (FIG. 2) in the lower hopper section **26** toward the curb mold **28** to a forward position (FIG. 4), movement from the forward position to an upward position (FIG. 5) to extend into the upper hopper section **24**, and movement from the upward position away from the curb mold **28** and downward into the lower hopper section **26** back to the rearward position.

An improved curb forming and extruding machine **10** and method are provided for forming continuous concrete edging without voids, flat spots or weak areas. Again, the machine **10** and method also eliminate the problems caused by concrete bridging in the hopper **22**. As discussed above, the path of travel **Z** of the plunger **46** including extending into the upper section of the hopper **22** eliminates concrete bridging and also scores the concrete as it packs it into the mold **28**. The curb forming and extruding machine **10** and method of the present invention can create a consistent flow of concrete with each revolution of the plunger **46**. For example, 2.25 inches of concrete curb can be extruded every 1.2 seconds. Thus, continuous concrete borders can be produced and allow the user to follow any existing landscape bed design.

Many modifications and other embodiments of the invention will come to the mind of one skilled in the art having the benefit of the teachings presented in

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the foregoing descriptions and the associated drawings. For example, the path of travel **Z** of the plunger **46** to extend into the upper hopper section **24** may be produced by other mechanisms such as a guide wheel and corresponding track. Therefore, it is understood that the invention is not to be limited to the specific embodiments disclosed, and that modifications and embodiments are intended to be included within the scope of the appended claims.

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